



Inspection documents according to EN 10204:2004

With the introduction of the current EN 10204:2004 (Metal products - Types of inspection documents) are in the field of inspection documents a number of things changed compared to the previous version. The major change is to reduce the number of different types of inspection documents:

- the **2.3 certificate** is **deleted**
- the **3.1.B** certificate is **replaced by the 3.1 certificate**
- the **3.1.A and 3.1.C and the 2.3 certificate** from the previous version are **replaced by the 3.2 certificate**

What remains are the following inspection documents:

- **Certificate of compliance 2.1**
Document in which the manufacturer declares that the products delivered meet the requirements when ordering but **no test results** are recorded.
- **Test report 2.2**
Document in which the manufacturer declares that the products delivered meet the requirements when ordering and in which he **test results provides by not further required verifications**.¹
- **Inspection certificate 3.1**
Document in which the manufacturer declares that the products delivered meet the requirements when ordering and in which he **provides test results of further prescribed tests**.² The inspection unit and the tests to be carried out will be defined by the product specifications, official regulations and the associated regulations and/or defined by ordering.

The document will validate by the authorized representative for the inspection of the producer who is hierarchically independent of the manufacturing department

- **Inspection certificate 3.2**
Document prepared by **both** the authorized representative for the inspection of the producer - who hierarchically is independent of the production department - **as the authorized representative for the inspection of the buyer or the by official regulations designated inspector**. They explain in the test report that the products meet the requirements of the order and in which the test results are delivered

¹ Inspection by the manufacturer according to their own methods is performed to investigate whether products with the same product specifications and emerged from the same production process, meet the requirements in the order.

² Inspection that the supply is made in accordance with the product specifications on the products to be delivered or the testing units of the products to be delivered to determine whether they meet the requirements specified in the order. The testing unit is per product specified in the relevant material standard.